

# PRODUCTION STANDARD

NOTICE: WHEN GOVERNMENT DRAWINGS, SPECIFICATIONS, OR OTHER DATA ARE USED FOR ANY PURPOSE OTHER THAN IN CONNECTION WITH A DEFINITELY RELATED GOVERNMENT PROCUREMENT OPERATION, THE UNITED STATES GOVERNMENT THERE BY INCURS NO RESPONSIBILITY NOR ANY OBLIGATIONS WHATSOEVER; AND THE FACT THAT THE GOVERNMENT MAY HAVE FORMULATED, FURNISHED, OR IN ANY WAY SUPPLIED THE SAID DRAWINGS, SPECIFICATIONS OR OTHER DATA IS NOT TO BE REGARDED BY IMPLICATION OR OTHERWISE AS IN ANY MANNER LICENSING THE HOLDER OR ANY OTHER PERSON OR CORPORATION OR CONVEYING ANY RIGHTS OR PERMISSION TO MANUFACTURE, USE OR SELL ANY PATENTED INVENTION THAT MAY IN ANY WAY BE RELATED THERETO.

## REVISIONS

SYMBOL	DESCRIPTION	DATE	APPROVAL
A	9908281142	03/22/00	<i>lld</i>
B	0010092310	02/15/01	<i>crz</i>
C	0107191334	07/20/01	<i>crz</i>
D	030529143649	08/19/04	

### INDIVIDUAL REPAIR PARTS ORDERING DATA

SI NUMBER : **C25ZHCA00A**

PLISN: **0001**

ITEM NAME: **TRANSFORMER, IND LT**

TO BE IN ACCORDANCE WITH REVISION **K**

OF (OEM/CAGE) **EATON/CUTLER HAMMER (27192)**

DWG/CAT NUMBER **42-1091**

PIECE

AND THE FOLLOWING REQUIREMENTS:

#### 1.0 SCOPE

**THIS IRPOD PROVIDES THE REQUIREMENTS FOR A REPAIR PART CONSISTING OF ONE PIECE.**

#### 2.0 LIST OF APPLICABLE DOCUMENTS

**IF A SUPPLIER QUOTES TO A LATER REVISION OF THE DRAWING (OR CATALOG ITEM) THAN SPECIFIED BELOW, SUBMITTAL OF QUOTE SHALL INCLUDE TWO (2) COPIES OF THE REVISED DOCUMENT AND AN EVALUATION OF THE INTERCHANGEABILITY. THE FOLLOWING DOCUMENTS AND CHANGE DATA ARE APPLICABLE TO THE EXTENT SPECIFIED IN THIS IRPOD. THE DRAWINGS, OR OTHER DOCUMENTS INVOKED BY THIS IRPOD. CONTRACTING AGENCY APPROVAL IS REQUIRED TO USE EARLIER SPECIFICATION VERSIONS THAN THOSE LISTED HEREIN, EXCEPT AS IDENTIFIED BELOW. IF NO DOCUMENT VERSION IS LISTED, THEN ANY VERSION OF THE DOCUMENT MAY BE USED.**

**RAW MATERIAL REQUIRED HEREIN MAY HAVE BEEN PROCESSED OR TESTED (FOR EXAMPLE, HEAT TREATED OR ULTRASONICALLY TESTED AS REQUIRED BY THE RAW MATERIAL SPECIFICATION PRIOR TO RECEIPT OF THIS ORDER USING PREVIOUS VERSIONS OF PROCESSING OR TESTING SPECIFICATIONS. THIS PROCESSING AND TESTING NEED NOT BE REPEATED IF:**

## DEFENSE SUPPLY CENTER, COLUMBUS COLUMBUS, OHIO

DISTRIBUTION STATEMENT A

TITLE **ITEM PRODUCTION STANDARD  
5950-00-967-4408**

TYPIST	DATE	CODE IDENT. NO.	STD. NO.
Res	03/22/00	<b>16236</b>	<b>L04911</b>
CHECKER	DATE		
Res	03/22/00		
	DATE	SHEET	
	03/22/00	1	OF 3

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1. IT COMPLIED WITH THE APPLICABLE REQUIREMENTS OF THE PROCESSING/TESTING SPECIFICATION VERSION IN EFFECT AT THE TIME OF THE ACTUAL PROCESSING OR TESTING AND
2. ALL REQUIREMENTS OF THE RAW MATERIAL SPECIFICATIONS VERSION LISTED HEREIN HAVE BEEN SATISFIED.

ALL PROCESSING AND TESTING PERFORMED AFTER RECEIPT OF THIS ORDER SHALL CONFORM TO THIS PROCESSING/TESTING SPECIFICATION VERSIONS LISTED HEREIN.

DOCUMENT NUMBER	VERSION	TITLE
<b>MILITARY SPECIFICATIONS</b>		
MIL-PRF-23199/1	A	PACKAGING, PACKING AND MARKING (PP&M) REQUIREMENTS FOR INSTRUMENTATION AND CONTROL EQUIPMENT
<b>MILITARY STANDARDS</b>		
MIL-STD-129	M	MARKING FOR SHIPMENT AND STORAGE (PART 1 OF 4 PARTS)
<b>DRAWINGS</b>		
42-1091	K	EATON/CUTLER HAMMER
+L00002	C	ADDITIONAL ORDERING REQUIREMENTS 5/23/96 PACKAGING OF SPARES

+ LATER VERSIONS (I.E., REVISIONS, AMENDMENTS, CHANGE NOTICES AN/OR INTERIM CHANGES) OF DOCUMENTS IDENTIFIED BY THIS SYMBOL MAY BE USED IN THE PERFORMANCE OF THE CONTRACT, WHICHEVER VERSION IS USED MUST BE USED IN IT'S ENTIRETY.

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		SHEET <b>2</b>	OF <b>3</b>

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### 3.0 TECHNICAL REQUIREMENTS

#### 3.1 MANUFACTURING AND PROCESS REQUIREMENTS

**BUSHIPS DWG. 9000S6202F73919,TYPE B-41A,117 V.A.C..**

**SURFACES SHALL BE EXAMINED VISUALLY TO DETERMINE FREEDOM FROM DIRT, CORROSION, OIL, GREASE, OR FOREIGN RESIDUE. IF NECESSARY, PARTS SHALL BE CLEANED BY ANY PROCESS OR COMBINATION OF PROCESSES WHICH WILL ACCOMPLISH THOROUGH CLEANING WITHOUT DAMAGE TO THE PART(S). PRESERVATIVES SHALL NOT BE USED ON PARTS WHICH ARE VULNERABLE TO DAMAGE BY PRESERVATIVES.**

#### 4.0 QUALITY ASSURANCE PROVISIONS

**THE QUALITY ASSURANCE PROVISIONS SHALL BE IN ACCORDANCE WITH THE TERMS AND CONDITIONS OF THE PURCHASE ORDER.**

#### 5.0 PREPARATIONS FOR DELIVERY

**THIS ITEM WILL BE STORED ON-BOARD SHIP. THEREFORE, THE SPARE COMPONENTS PACKAGING/PACKING REQUIREMENTS OF MIL-PRF-23199/1 ARE APPLICABLE.**

**MARKING AND LABELING REQUIREMENTS -- MARKING AND LABELING SHALL BE IN ACCORDANCE WITH MIL-PRF-23199/1**

**PACKAGING, PACKING AND MARKING REQUIREMENTS SHALL BE IN ACCORDANCE WITH MIL-PRF-23199/1.**

END OF IRPOD

### DEFENSE SUPPLY CENTER, COLUMBUS COLUMBUS, OHIO

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