

DWG NO
1741AS829
SH
10

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
B	REDRAWN, 11 SHEETS WAS 15;	11/1/80	[Signature]

2.4 APPLY TWO (2) COATS OF EPOXY PRIMER PER MIL-P-53022, TYPE II TO PREPARED SURFACES. FOLLOW THE MANUFACTURER'S INSTRUCTIONS FOR PREPARING AND SPRAYING THE PRIMER. EACH COAT SHALL BE 1.0 TO 1.5 MILS THICKNESS.

2.5 APPLY TWO (2) COATS OF POLYURETHANE TOPCOAT PER MIL-C-85285, TYPE II, TO PRIMERED SURFACES. FOLLOW THE MANUFACTURER'S INSTRUCTIONS FOR PREPARING AND SPRAYING THE TOPCOAT. EACH COAT SHALL BE 1.7 TO 2.5 MILS THICKNESS. THE COLOR IS GLOSS WHITE (COLOR 17925 OF FED-STD-595).

2.6 TOTAL THICKNESS OF PAINT SHOULD BE BETWEEN 5.4 AND 8.0 MILS.

J. TOUCH-UP PROCEDURES

1. PROCEDURE FOR ITEMS ORIGINALLY PAINTED AND IN NEED OF DAMAGED COATING REPAIR.

1.1 PREPARE THE SURFACE BY REMOVING THE DAMAGED COATING USING MECHANICAL MEANS. (BLAST, WIRE WHEEL, SANDPAPER) BLEND IN THE SURROUNDING PAINTED AREA BY FEATHERING.

1.2 CLEAN THE AREA OF GREASE OR OIL WITH SOLVENT USING CLEAN LINT FREE CLOTH.

1.3 COAT BARE METAL SURFACES WITH TWO (2) COATS OF PRIMER. REFER TO PARAGRAPH I.1.3.

1.4 COAT PRIMED SURFACES WITH TWO (2) COATS OF POLYURETHANE TOP COAT. REFER TO PARAGRAPH I.1.4

K. QUALITY ASSURANCE REQUIREMENTS

1. MATERIAL CERTIFICATION RECORDS SHALL BE MAINTAINED AND MADE AVAILABLE UPON REQUEST.

CONTRACT NO: N00019-86-C-0028	 LAKE SHORE INC. AN OLDENBURG GROUP COMPANY IRON MOUNTAIN, MI. 49801 DWG. NO. 2A1-03004	SIZE A	CAGE CODE 30003	DWG NO 1741AS829	REV B
		SCALE NONE	WT	- LBS	SHEET 10 OF 11