

DWG NO
1741AS829
SH 5

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	ADDED PARAGRAPHS 17 & 18,	10/11/77	[Signature]
B	REDRAWN, 11 SHEETS WAS 15	7/14/86	[Signature]

(A) 17. AFTER FABRICATION, THE INTERIOR SURFACES OF THE HYDRAULIC AND FUEL TANKS ARE TO BE THOROUGHLY CLEANED, AND FREE FROM ANY OIL, SAND OR OTHER FOREIGN MATTER WHICH COULD CONTAMINATE THE SYSTEM.

(A) 18. ALL PORTS AND OPENINGS IN HYDRAULIC AND FUEL TANKS SHALL BE CAPPED, PLUGGED, OR COVERED TO KEEP OUT DUST, DIRT, METAL CHIPS, AND OTHER CONTAMINANTS. PORTS AND OPENINGS SHALL REMAIN PROTECTED AT ALL TIMES AND SHOULD BE OPENED ONLY FOR PIPING FABRICATION AND FINAL ASSEMBLY. ACCEPTABLE PROTECTION METHODS INCLUDE:

- a) FITTINGS AND PORTS – PLASTIC OR METAL CAPS AND PLUGS.
- b) FLANGE PORTS – GASKET AND COVER.
- c) RESERVOIR CLEAN-OUTS – GASKET AND COVER.

RAGS AND PAPER MATERIALS SHALL NOT BE USED AS THEY WILL DEPOSIT LINT IN THE PORT OR OPENING.

C. WALKWAY SURFACES

1. ALL SURFACES TO BE COATED SHALL BE FREE OF DIRT, OIL AND OTHER FOREIGN MATTER PRIOR TO APPLICATION.

2. HORIZONTAL TOP SURFACES USED AS WALKWAYS SHALL BE COVERED WITH 3M SAFETY WALK (COLOR BLACK). APPLY IN ACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS.

3. HORIZONTAL TOP SURFACES TO BE COVERED WITH 3M SAFETY WALK ARE:

- a) INTERIOR CAB FLOOR. (4" WIDE SPACED @ 8" INTERVALS).

CONTRACT NO: N00019-86-C-0028	 LAKE SHORE INC. AN OLDENBURG GROUP COMPANY IRON MOUNTAIN, MI. 49801 DWG. NO. 2A1-03004	SIZE A	CAGE CODE 30003	DWG NO 1741AS829	REV B
		SCALE NONE	WT -	LBS	SHEET 5 OF 11