

DWG NO
1741AS829
SH 4

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
B	REDRAWN, 11 SHEETS WAS 15	7/14/00	<i>[Signature]</i>

11. ALL ADJACENT SURFACES NOT INTENDED TO BE PAINTED SUCH AS LABEL AND NAMEPLATES, GASKETS, THREADS, WORKING PARTS, VALVES, ELECTRICAL EQUIPMENT, GREASE FITTINGS, ETC., SHALL BE PROPERLY PROTECTED DURING THE PREPARATION OF, AND PAINTING OF; AND, ON COMPLETION OF THE FINAL COAT, ALL PAINT SMUDGES AND PROTECTIVE TAPE SHALL BE REMOVED FROM SUCH SURFACES.

12. THE INTERIOR SURFACE OF FABRICATED GEAR CASES ARE TO BE SEALED WITH NELSON'S GLYPTOL BASE GEAR CASE SEALER NO. 15.

13. EQUIPMENT PAINTED IN ACCORDANCE WITH THIS PROCEDURE SHALL BE PAINTED ONLY WHEN AMBIENT CONDITIONS ARE AS FOLLOWS:

13.1 AIR AND SURFACE TEMPERATURE: NO LOWER THAN 50 DEG. F AND NO HIGHER THAN 100 DEG. F.

13.2 RELATIVE HUMIDITY: NO HIGHER THAN 80 PERCENT.

14. THE CRANES SHALL BE MARKED WITH RETRO-REFLECTIVE MATERIAL IN ACCORDANCE WITH MIL-M-81807. (SEE SECTION D).

15. HORIZONTAL TOP SURFACES USED AS WALKWAYS SHALL BE COVERED WITH A BLACK SAFETY WALK CONFORMING TO MIL-W-5044C. (SEE SECTION C).

* 16. PAINTING OF SST SURFACES.

16.1 SST EXTERIOR SURFACES OF ELECTRICAL ENCLOSURES, FUEL AND HYDRAULIC TANKS, AND BATTERY BOX, SHALL BE PAINTED PER PARAGRAPHS I.1.3 THROUGH I.1.5.

16.2 SST INTERIOR SURFACES OF ELECTRICAL ENCLOSURES, FUEL AND HYDRAULIC TANKS, BATTERY BOX, SHALL NOT BE PAINTED.

16.3 SST TUBING AND FLEX CONDUIT SHALL NOT BE PAINTED, BUT SHOULD NOT BE MASKED OR PROTECTED. OVERSPRAY ON SST TUBING IS PERMITTED.

CONTRACT NO: N00019-86-C-0028	 LAKE SHORE INC. AN OLDENBURG GROUP COMPANY IRON MOUNTAIN, MI, 49801 DWG. NO. 2A1-03004	SIZE A	CAGE CODE 30003	DWG NO 1741AS829	REV B
		SCALE NONE	WT -	LBS	SHEET 4 OF 11