

DWG NO  
1741AS829

SH  
3

REVISIONS

REV	DESCRIPTION	DATE	APPROVED
B	REDRAWN, 11 SHEETS WAS 15	7/14/00	J. J. 4825

5. WHENEVER POSSIBLE, PREPARATION FOR PAINTING AND PAINTING SHALL BE DONE ON INDIVIDUAL ITEMS BEFORE THEY ARE ASSEMBLED.

6. ALL PARTS SHALL BE CLEANED PRIOR TO COATING. WASHING, SANDBRUSHING AND SANDBLASTING OR MACHINE WIRE BRUSHING SHALL BE USED AS NECESSARY TO SUIT THE SERVICE. STEEL WORK SHALL BE THOROUGHLY CLEANED OF ALL MILL SCALE, RUST, OIL OR OTHER FOREIGN MATTER PRIOR TO APPLICATION OF ANY SURFACING MATERIAL. OIL AND GREASE SHALL BE WASHED OFF WITH NELSON'S NO. 11 SOLVENT. BRASS, BRONZE OR COPPER SHALL BE WASHED WITH NELSON'S NO. 11 SOLVENT AND SANDED PRIOR TO APPLICATION OF PRIMING COATS. SHAFTING TO BE PAINTED SHALL BE WASHED WITH NELSON'S XYLENE. COATINGS SHALL BE APPLIED AS SOON AS PRACTICAL AFTER CLEANING.

7. WHERE BLASTING IS PERFORMED, MASK OR SEAL OFF MACHINERY AND EQUIPMENT AND ALL OPENINGS AS NECESSARY TO PREVENT DAMAGE BY ABRASIVE GRAINS OR DUST.

8. SOME PURCHASED ITEMS ARE NOT SUITABLE FOR SANDBLASTING. THESE ITEMS ARE PREPARED FOR PAINTING BY CLEANING WITH NON OIL BASED SOLVENT AND PRIMED WITH COLD GALVANIZING COMPOUND.

9. ELECTRIC MOTORS AND BRAKES ARE PURCHASED COMPLETELY PAINTED, AND THEREFORE SHALL NOT BE SANDBLASTED OR PAINTED, AND SHALL BE ADEQUATELY PROTECTED OR MASKED FROM OVERSPRAY DURING PAINTING.

10. ENGINE ACCESSORIES AND ELECTRICAL COMPONENTS, I.E., ALTERNATOR, STARTER, RADIATOR CORE, HYDRAULIC PUMPS AND MOTORS, INSTRUMENTS, SWITCHES, PANEL ENCLOSURES, ETC., PAINTED OR PLATED BY THE MANUFACTURERS OF SUCH END ITEMS SHALL NOT BE PAINTED AND SHALL BE ADEQUATELY PROTECTED OR MASKED FROM OVERSPRAY DURING PAINTING.

CONTRACT NO: N00019-86-C-0028	 LAKE SHORE INC. AN OLDENBURG GROUP COMPANY IRON MOUNTAIN, MI. 49801 DWG. NO. 2A1-03004	SIZE A	CAGE CODE 30003	DWG NO 1741AS829	REV B
		SCALE NONE	WT	-	LBS