

UNLESS OTHERWISE SPECIFIED:
 ALL DIMENSIONS ARE IN INCHES
 TOLERANCES:
 X.X ±
 X.XX ±
 X.XXX ±
 ANGLES ±

INTERPRET DRAWING IN
 ACCORDANCE WITH STANDARDS
 PRESCRIBED IN DOD-D-1000D
 DO NOT SCALE THIS DRAWING

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
B	REDRAWN, 11 SHEETS WAS 15	7/17/08	15000 1/22/05

DWG NO
 1741AS829
 SH
 2

I. PAINTING

A. PRECAUTIONS

1. PROVIDE ADEQUATE VENTILATION ESPECIALLY IF USING IN CONFINED SPACES.
2. AVOID CONTACT WITH EYES, SKIN AND INHALATION OF FUMES BY USING GLOVES, GOGGLES AND FACE MASKS.
3. KEEP AWAY FROM HEAT AND OPEN FLAMES.
4. FIRST AID: IF INHALED, REMOVE TO FRESH AIR. IF NOT BREATHING, GIVE ARTIFICIAL RESPIRATION, PREFERABLY MOUTH TO MOUTH. CALL A PHYSICIAN. IN CASE OF CONTACT WITH THE EYES, IMMEDIATELY FLUSH EYES WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES. CALL A PHYSICIAN.

B. GENERAL

1. ALL PAINT AND FINISHING MATERIALS SHALL BE HIGH GRADE COMMERCIAL PRODUCTS SUITABLE FOR MARINE USE. APPLICATION TO BE BY BRUSH OR SPRAY AS RECOMMENDED BY THE MANUFACTURER.
2. UNLESS OTHERWISE SPECIFIED, OR APPROVED BY THE MANUFACTURER, PAINT AND OTHER COATING MATERIALS ARE NOT TO BE THINNED WITH SOLVENT OR ALTERED IN ANY MANNER, NOR APPLIED OVER MOIST OR OTHERWISE QUESTIONABLE SURFACES.
3. PLASTICS, RUBBER OR FABRIC HOSES, DRIVE BELTS, SURFACES WITH SPECIAL PROTECTIVE FINISHES, SHALL NOT BE PAINTED.
4. SURFACE PREPARATION SHALL NOT BE ACCOMPLISHED UNTIL ALL WELDING IS COMPLETE.

CONTRACT NO: N00019-86-C-0028	 LAKE SHORE INC. AN OLDENBURG GROUP COMPANY IRON MOUNTAIN, MI. 49801 DWG. NO. 2A1-03004	SIZE A	CAGE CODE 30003	DWG NO 1741AS829	REV B
		SCALE -	WT -	LBS	SHEET 2 OF 11